

~~{Abstract}~~

ABSTRACT OF THE DISCLOSURE

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~~The invention relates to a method for winding a~~ A paper, board or material web
~~on]is wound in~~ a winder of the two-drum type. ~~{In the method, the w}~~ Winding
5 core (10) ends placed against each other are coupled to be on the same axis of
rotation during winding by ~~{means of}~~ severing cuts (12U, 12N) which are formed
in the ends (11A, 11B) of the winding cores (10) and which deviate from a
perpendicular cutting line. ~~{The invention also relates to a winder for a paper,~~
~~board or material web for winding the web on a two-drum type winder, which~~
10 ~~winder winds slit component webs. In the winder, two winding cores (10)~~
~~placed against each other in end-to-end relationship have been coupled to each~~
~~other for the time of winding by means of severing cuts (12U, 12N) which have~~
~~been made in the ends (11A, 11B) of the winding cores (10) and which deviate~~
~~from a perpendicular cutting line. The invention also relates to a method for~~
15 ~~manufacturing a winding core and to a winding core for a winder.}~~